

# TOYOTA 2J SERVICES

part number	service	all services include disassembly, inspection, and cleaning (\$140)	whp	price
2J-1	race port	CNC race port, install bronze guides, valve job, clearance for hi-lift cams, 1/2inch stud mod, chambers, lash, mill, assemble	1800whp+	\$3,490
2J-2	street port	CNC street port, install bronze guides, valve job, chambers, lash, mill, assemble	1000-1800whp	\$2,690
2J-3	pocket port	pocket port, install bronze guides, valve job, lash, mill, assemble	600-1000whp	\$1,790
2J-4	rebuild w/guides	install bronze guides, valve job, lash, mill, assemble	500-700whp	\$1,490
2J-5	rebuild	valve job, lash, mill, assemble	500-700whp	\$1,190
2J-6	refresh	refresh valve job, lash, mill, assemble	500-700whp	\$1,000
add on services				
24ST	1/2 inch stud modification	1/2 inch stud modification		\$400
2JWR	washer register repair	spot face washer registers		\$250
2JWR-IN-ST	washer register insert repair	spot face washer registers w/ARP insert mod (Includes: ARP-200-8598 inserts, ARP300-8394 nuts) STOCK STUD		\$364
2JWR-IN-12	washer register insert repair	spot face washer registers w/ARP insert mod (Includes: ARP-200-8574 inserts)		\$329
24CL	clearance for cams	clearance head for hi-lift cams		\$300
24GC	light clearance for cams	light clearance for cams (required for VVTI 10mm+lift)		\$180
2JTB	drill and tap	remove throttle body nipple, drill, tap, plug		\$20
2JDL	delete	drill, tap, plug		\$20
2JWN	waterneck	remove waterneck, drill, tap for AN Fitting		\$20
24WJ	weld water jacket	weld waterjackets shut	2000whp+	\$410
24 WJ-BH	weld water jacket- BH	weld waterjackets shut, align bore hone to remove warp	2000whp+	\$850
24SR	seat replacement	remove valve seats, install copper bronze valve seats	2000whp+	\$1,690

# TOYOTA 2J PARTS PACKAGES

part number	exhaust valves OS=OVERSIZE VALVES	intake valves OS=OVERSIZE VALVES	spring kit	locks	buckets	whp	price
2J-10	F1497 7mm Pyro *OS	F1496 comp plus *OS	ferrea KT4047 pro spring kit	K10037	new shimless	2000whp+	\$3,107
2J-11	GSC2069 *OS 6.6mm stem	GSC2064 *OS	GSC 5086 Race Only Conical	K10037	new shimless	2000whp+	\$2,182
2J-12	F1497 6mm Pyro *OS	F1496 comp plus *OS	ferrea KT4047 pro spring kit	K10037	new shimless	1500-2000whp	\$2,848
2J-13	F1499 *comp plus	F1498 *comp plus	GSC 5266 dual spring kit	K10037	new shimless	800-1500whp	\$2,193
2J-14	GSC2065 *super alloy	GSC2062	GSC 5066 conical spring kit	K10037	new shimless	700-1200whp	\$1,915
2J-15	GSC 2061	GSC2062	GSC 5064 conical spring kit	K10037	new shimless	500-700whp	\$1,761
2J-16	GSC 2061	GSC2062	BC0300S single spring kit	oem	reuse	500-700whp	\$705

# TOYOTA 2J CAM RECOMMENDATIONS

brand	lift(int/ex)	advertised duration (int/ex)	service recommendation	add on service required	whp	price
GSC 7030 R2M	.445"/.447" - 11.30mm/11.36mm	278/278	race port- methanol only	24CL	2000whp+	\$1,175
GSC 7030 R2	.445"/.445" - 11.30mm/11.30mm	278/278	race port, street port	24CL	1500-2000whp	\$1,175
GSC 7030 S2	.402"/.413" - 10.21mm/10.49mm	274/274	street port	24GC	1000-1500whp	\$1,175
BC0302	.375"/.380" - 9.52mm/9.65mm	272/272	street port, pocket port		800-1200whp	\$765
GSC 7030 S1	.390"/.390" - 9.91mm/9.91mm	269/269	pocket port		600-1000whp	\$1,250
BC0301	.375"/.375" - 9.52mm/9.52mm	264/264	pocket port		600-800whp	\$765