

VIPER SERVICES Gen4/5 ONLY

part number	service	all services include disassembly, inspection and cleaning \$140	price
VP-1	race port	CNC race port, install bronze guides, install nickel bronze seats, machine for Jesel rockers, machine for pushrod, valve job, mill,	\$3,840
VP-2	street port	CNC street port, install bronze guides, valve job, mill, assemble	\$3,740
VP-3	rebuild w/guides	install bronze guides, valve job, mill, assemble	\$1,840
VP-4	rebuild	valve job, mill, assemble	\$1,200
VP-5	refresh	refresh valve job, mill, assemble	\$940
add on services			
20JE		machine head for larger pushrod, machine for jesel rocker stand, includes jesel steel rockers 1.70 ratio	\$3,350
20VSR/VSI		remove valves seats, install nickel bronze seats (valve seats included)	\$1,420
20PR		machine for oversized pushrods	\$300

VIPER PARTS PACKAGES

part number	exhaust valves OS=OVERSIZE VALVE	intake valves OS=OVERSIZE VALVE	spring kit	locks	whp	price
VP-BT	HeadGames/Manley Valve 1.600"	HeadGames/Manley Titanium Valve 2.080"	HeadGames Big Turbo Kit	manley super 7		\$4,018
VP-ST	HeadGames/Manley Valve 1.600"	HeadGames/Manley Titanium Valve 2.080"	HeadGames Small Turbo Kit	single groove OEM		\$2,287
VP-HC	F2407 *comp plus	F2408 *comp plus	H90K, HG Conical Kit	reuse OEM		\$1,438