

SUBARU EJ SERVICES

part number	service	services include disassembly, inspection, and cleaning (\$120)	whp	price
EJ-1	street port "r"	street port, install bronze guides, valve job, gently clearance for hi-lift cams, chambers, lash, mill, assemble (D25, S20)	700-1200whp	\$2,145
EJ-2	street port	street port, install bronze guides, valve job, gently clearance for hi-lift cams, lash, mill, assemble (B25, V25, W25)	700-1200whp	\$1,995
EJ-3	pocket port "r"	pocket port, install bronze guides, valve job, chambers, lash, mill, assemble (D25, S20)	500-700whp	\$1,595
EJ-4	pocket port	pocket port, install bronze guides, valve job, lash, mill, assemble	500-700whp	\$1,335
EJ-5	rebuild w/guides	install bronze guides, valve job, lash, mill, assemble	300-500whp	\$1,145
EJ-6	rebuild	valve job, lash, mill, assemble	300-500whp	\$945
EJ-7	refresh	refresh valve job, lash, mill, assemble	300-500whp	\$800

add on services

16ST	stud modification	1/2"-14mm inch stud modification		\$200
16CLC	clearance for S3 cams	clearance heads and cam caps hi-lift cams		\$270
16GC	light clearance for cams	light clearance for cams		\$150
WR	washer register repair	washer register repair		\$120
16CH	chamber match	chamber match to EJ 2.5 bore		\$300

SUBARU EJ PARTS PACKAGES

part number	exhaust valves OS=OVERSIZE VALVES	intake valves OS=OVERSIZE VALVES	spring kit	locks	buckets	whp	price
EJ-10	Ferrea F1514 *comp plus	Ferrea F1520 *comp plus	Ferrea KT4020 dual spring kit w/shim	ferrea	new shimless	800+whp	\$1,717
EJ-11	GSC 2015 *super alloy	GSC 2012	GSC 5073 conical spring kit	oem	new shimless	800+whp	\$1,399
EJ-12	Ferrea F6075	Ferrea F6077	H10K GSC/HG beehive spring kit	manley	new shimless	600-800whp	\$1,281
EJ-13	GSC 2011	GSC 2012	GSC 5043 beehive spring kit	oem	new shimless	300-600whp	\$1,175
EJ-14	BC3601	BC3600	BC0600S single spring kit	oem	reuse	300-450whp	\$505

SUBARU EJ CAM RECOMMENDATIONS

part number	lift (int/ex)	advertised duration (int/ex)	service recommendation	add on service required	whp	price
GSC 7025 S3(single AVCS) GSC 7026 S3(dual AVCS)	.455"/.457" - 11.55mm/11.61mm	280/280	street port	16CLC	1000+whp	\$1,150 \$1,175
BC0622(single AVCS) BC0624(dual AVCS)	.425"/.425" - 10.80mm/10.80mm	280/280	street port	16GC	900whp	\$853
GSC 7025 S2(single AVCS) GSC 7026 S2(dual AVCS)	.425"/.413" - 10.80mm/10.50mm	272/272	street port	16GC	700-1000whp	\$1,150 \$1,175
BC0621(single AVCS) BC0623(dual AVCS)	.400"/.400" - 10.16mm/10.16mm	272/272	street port, pocket port	16GC	700-900whp	\$853
GSC 7025 S1(single AVCS) GSC 7026 S1(dual AVCS)	.425"/.413" - 10.80mm/10.50mm	264/264	pocket port	16GC	500-700whp	\$1,150 \$1,175

NEW CASTING

core	part number	price
B25	11039-AB910, 11063-AB330	\$1,370
D25	11039-AB820, 11063-AB250	\$1,370
V25	11039-AB860, 11063-AB280	\$1,400
S20	11063-AA841, 11039-AB361	\$1,400
W25	11063-AB480, 11039-AC070	\$1290