

MITSU 4B SERVICES

part number	service	all services include disassembly, inspection, and cleaning (\$120)	whp	price
4B-1	race port	CNC race port, install bronze guides, valve job, chambers, lash, mill, assemble	1000+whp	\$2,095
4B-2	street port	CNC street port, install bronze guides, valve job, chambers, lash, mill, assemble	800-1000whp	\$1,995
4B-3	pocket port "r"	pocket port, install bronze guides, valve job, chambers, lash, mill, assemble	600-800whp	\$1,595
4B-4	pocket port	pocket port, install bronze guides, valve job, lash, mill, assemble	400-600whp	\$1,335
4B-5	rebuild w/guides	install bronze guides, valve job, lash, mill, assemble	up to 500whp	\$1,145
4B-6	rebuild	valve job, lash, mill, assemble	up to 500whp	\$945
4B-7	refresh	refresh valve job, lash, mill, assemble	up to 500whp	\$800
add on services				
08SR	exhaust seat replacement	remove and install copper bronze exhaust valve seats for oversize valve mod		\$625
AMS-BH	AMS cam cap	requires that head gets align bore honed to new AMS cam cap		\$749

MITSU 4B PARTS PACKAGES

part number	exhaust valves OS=OVERSIZE VALVES	intake valves OS=OVERSIZE VALVES	spring kit	locks	buckets	whp	price
4B-10	GSC 2025 *OS super alloy	GSC 2022	GSC 5062 conical spring kit	oem	new shimless	1000-1400whp	\$1,232
4B-11	Ferrea F2181 *comp plus	Ferrea F2175 *comp plus	GSC 5062 conical spring kit	oem	new shimless	800+whp	\$1,340
4B-12	Ferrea F6292	Ferrea F6294	H30K GSC/HG beehive spring kit	manley	new shimless	500-700whp	\$1,124
4B-13	GSC 2021	GSC 2022	GSC 5042 beehive spring kit	oem	reuse	up to 500whp	\$738

MITSU 4B CAM RECOMMENDATIONS

part #	lift (int/ex)	advertised duration (int/ex)	service recommendation	whp	price
GSC 7010 S3	.445"/.445" - 11.31mm/11.31mm	280/280	race port only	1200+whp	\$775
GSC 7010 S2	.441"/.433" - 11.20mm/11.00mm	274/274	race port, street port, pocket port "r"	700-1200whp	\$775
GSC 7010 S1	.402"/.394" - 10.21mm/10.01mm	264/264	pocket port	400+700whp	\$775