

Evo 10- 4B11 - Hyundai G4KF

(all orders require a 40% deposit upon request)

Part Number		Suggested Packages	PRICE
030 <i>(800+whp)</i>	<i>4B Race Package</i>	port, install bronze guides, valve job, chambers, lash, mill, assemble with Ferrea comp plus stock size valves, GSC beehive spring-kit with HG custom retainer and manley locks (includes buckets and valve seals)	\$3,050
031 <i>(600-800whp)</i>	<i>4B Pocket Port "R" Package</i>	pocket port, install bronze guides, valve job, chambers, lash, mill, assemble with Ferrea 6000 series stock size valves, GSC beehive spring-kit with HG custom retainer and manley locks (includes valve seals)	\$2,320
032 <i>(400-600whp)</i>	<i>4B Pocket Port Package</i>	pocket port, install bronze guides, valve job, lash, mill, assemble with Ferrea 6000 series stock size valves, GSC beehive spring-kit stock locks (includes valve seals)	\$1,920

Part Number		Services	PRICE
16FP	<i>4B11 full port</i>	port, install bronze guides, valve job, chambers, mill, assemble	\$1,550
16PPR	<i>Evo10 pocket port "R"</i>	pocket port, install bronze guides, valve job, chambers, mill, assemble	\$1,250
16PG	<i>Evo10 pocket port w/guides</i>	pocket port, install bronze guides, valve job, mill, assemble	\$975
16PP	<i>Evo10 pocket port</i>	pocket port, valve job, mill, assemble	\$875
16RG	<i>Evo10 rebuild w/guides</i>	install bronze guides, valve job, mill, assemble	\$800
16RB	<i>Evo10 rebuild</i>	valve job, mill, assemble	\$600
16RF	<i>Evo10 refresh</i>	touch up valve job, mill, assemble	\$500
16ST	<i>1/2 inch-14mm studs</i>		\$150
16BH	<i>align bore hone</i>		\$400
16AS	<i>assemble head</i>		\$130
16BB	<i>blast head</i>		\$80
16CJ	<i>repair journals</i>	repair cam journals and, bucket holes	\$40
16DJ	<i>repair journals (deep)</i>	repair cam journals and, bucket holes (deeply scored)	\$100
16CC	<i>cc chamber</i>		\$60
16CH	<i>chambers</i>		\$300
16RV	<i>clean reface valves</i>		\$120
16CL	<i>clearance for cams</i>		\$200
16DI	<i>disassemble/inspect</i>	disassemble and inspect cylinder head	\$130
16FH	<i>flow head</i>	call for pricing	TBD
16GC	<i>gently clearance</i>	gently clearance head for high-lift cams	\$150
16HT	<i>hot tank</i>		\$40
16LH	<i>lash head</i>	lash head to camshafts	\$225
16MH	<i>mill head</i>		\$80
16PT	<i>pressure test</i>		\$85
01SR	<i>seat replacement</i>	remove damaged valve seat and replace	\$80
16RL	<i>ship me a box!</i>	ship customer a box with a return label included	\$50
01ST	<i>stud removal</i>		\$40
16VT	<i>vacuum test</i>		\$50
16VJ	<i>valve job</i>	valve job intake and exhaust seats	\$130
16VR	<i>replace valve seals</i>		\$40
16WR	<i>washer registers</i>	call for pricing	TBD
01PW	<i>weld deck</i>		\$45

same parts used in both builds:

Part Number		PRICE
F2175	35mm stock size comp plus intake valves (set of 8)	\$212
F2181	29mm stock size comp plus exhaust valves (set of 8)	\$296
F6294	35mm stock size 6000 series intake valves (set of 8)	\$142
F6292	29mm stock size 6000 series exhaust valves (set of 8)	\$148
K10091	5.5mm valve lock (set of 16)	\$77
Part Number		
GSC 5042 HG	single beehive spring with HG custom retainer and manley locks	\$490
GSC 5042	single beehive springs with titanium retainer	\$369
GSC 0042	HG custom retainer for TVS-1736 and Manley 5.5mm locks	\$177
GSC 3011-8	Mitsubishi 4B11 exhaust guides (set of 8)	\$48
GSC 3012-8	Mitsubishi 4B11T intake guides (set of 8)	\$48